



**WEB CONTROLLER
FOR SOFTWARE VERSION 2.2
USER MANUAL**



- Read this manual carefully before using the equipment.
- Familiarize yourself with all safety precautions before using the equipment.
- Keep this manual handy for future reference.

ESPEC NORTH AMERICA, INC.

Contents

1.0 Introduction	3
1.1 User Accounts	3
1.2 Requirements.....	3
1.3 Terminology	3
2.0 Accessing the Web Controller.....	4
3.0 First Time Use.....	6
4.0 Common Page Elements	7
5.0 Status Bar	8
6.0 Home Page	9
7.0 Monitor Page	10
7.1 Graph	11
7.2 Program Status.....	12
8.0 Constant Setup Page	13
9.0 Program Setup Page.....	14
10.0 Program Edit Page Watlow F4T	15
10.1 Program Details.....	16
10.2 Program Steps.....	16
10.3 Program Preview.....	18
11.0 Program Edit Page Watlow F4	19
11.1 Program Details.....	19
11.2 Program Steps.....	20
11.3 Program Preview.....	22
12.0 Program Edit Page P300/SCP-220.....	23
12.1 Program Details.....	24
12.1.1 Temperature/Humidity Details.....	24
12.1.2 Counter Details	25
12.2 Program Steps.....	25
12.3 Program Preview.....	26
13.0 Run/Stop Page	27
13.1 Section Description	27
13.2 Mode Controls	28
14.0 Network Page.....	29

14.1 Modify Layout	29
15.0 Setup Page	31
15.1 Hostname & Network Configuration	32
15.2 Alarm Recipients & E-Mail Server Settings	33
15.3 Logging Configuration	33
15.4 Firmware Update	34
15.5 Time Signal Names.....	34
15.6 REST API/TCP Forwarder Configuration.....	34
15.6 User Account Management	35
15.7 Set Chamber Date/Time	35
15.8 Chamber Interface Configuration	36
16.0 Programming Interfaces	37
16.1 REST API	37
16.2 TCP Forwarder.....	37
16.2.1 Watlow F4T, F4S, and F4D	37
16.2.2 P300/SCP-220.....	37

1.0 Introduction

This document describes the various features of Espec North America's web controller version 2.

1.1 User Accounts

The web controller supports various user access types. These types and the pages they may access are listed in the following table. The 'Guest' account type is used when the user is not logged into the web controller.

User Account Access Table.						
Account Type	Pages					
	Home	Monitor	Constant Setup	Program Setup	Run/Stop	Setup
Guest	Yes	Yes	No	No	No	No
User	Yes	Yes	Yes	No	Yes	No
Technician	Yes	Yes	Yes	Yes	Yes	No
Administrator	Yes	Yes	Yes	Yes	Yes	Yes

The Server comes configured with an Administrator account: username: 'admin', password: 'admin'.

1.2 Requirements

Browser Compatibility:

- Internet Explorer: version 9+
- Google Chrome
- Mozilla Firefox
- Apple's Safari
- Opera

Site requirements:

- IPv6 is not supported at this time.
- DHCP is used by default; if no DHCP server is reachable a static IP address of 192.168.0.83 will be used. A static IP address may also be used if DHCP is not desirable, this is configured on the setup screen.

1.3 Terminology

Since this web controller is intended for use with several different process controllers this section covers the various terminology used on the web controller and the corresponding terminology of the supported controller(s).

Web Controller	P300 SCP-220	Watlow F4T	Description
Program	Program	Profile	A series of set points for the chamber to run.
Time Signal	Time Signal	Profile Event	A signal that can be used to turn features on or off manually or at a programmed time.
		Event Output	

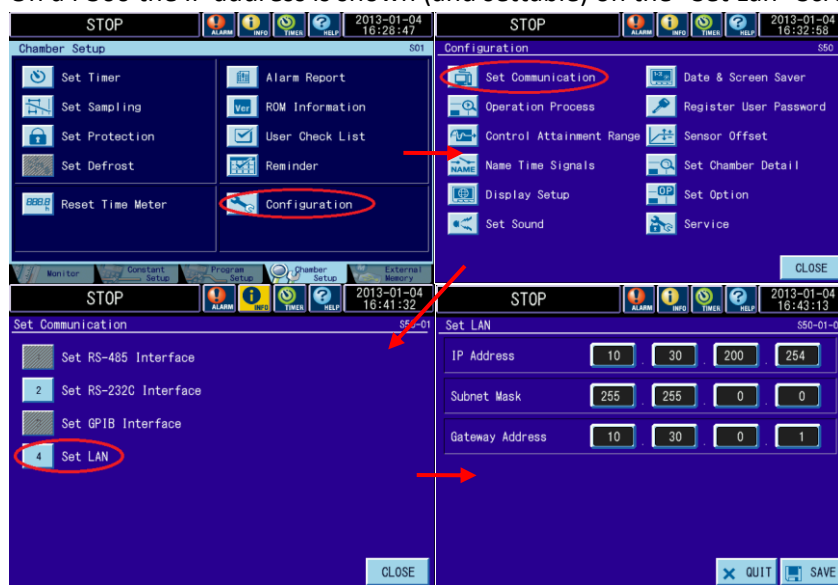
2.0 Accessing the Web Controller

There are two ways to access the web controller.

1. Directly via the IP address <http://ipaddress/>, the IP address can be found two different ways:
 - a. Each time the web controller boots up it will post the IP address to the chamber controller:
 - i. On a Watlow F4T the IP address is shown on the 3rd line of the message screen:



- ii. On a P300 the IP address is shown (and settable) on the “Set Lan” Screen:



- b. The IP address can be found via the “Espec Web Controller Locator” utility included on the web controller and or chambers manual CD. The utility will scan look for web controllers version 2.0.0 and higher immediately after opening it, the IP Addresses are listed in the second column. Clicking on the IP address will open that controller via its IP address, the host name will be clickable if the computer can resolve it.



2. Additionally the web controller can be accessed via its hostname: <http://HOSTNAME/> on windows, <http://HOSTNAME.local> on Apple devices, windows computers with Apple's Bonjour, and Linux Computers. There are several ways to access the hostname:

- a. The default hostname that the chamber ships with is "espec-serial#" where "serial#" is the serial number of the chamber. If the web controller did not ship with the chamber then the hostname is "espec-default".



For the serial tag shown to the left the web controller would be accessible at: <http://espec-06ic515/> on windows and <http://espec-06ic515.local> on apple devices or Linux computers.

- b. The hostname can also be found on a chamber with a Watlow F4T in the same manner the IP address except the hostname is on line two not three (see 1.a.i of this section).
- c. The hostname can also be found using the "Espec Web Controller Locator" just like the IP address (see 1.b. of this section); the hostnames are listed in the first column.

3.0 First Time Use

Connecting to the device and configuring it for use on your network. The web controller is setup initially to use DHCP, however it will default to an IP address of 192.168.0.83 if a DHCP server is not found.

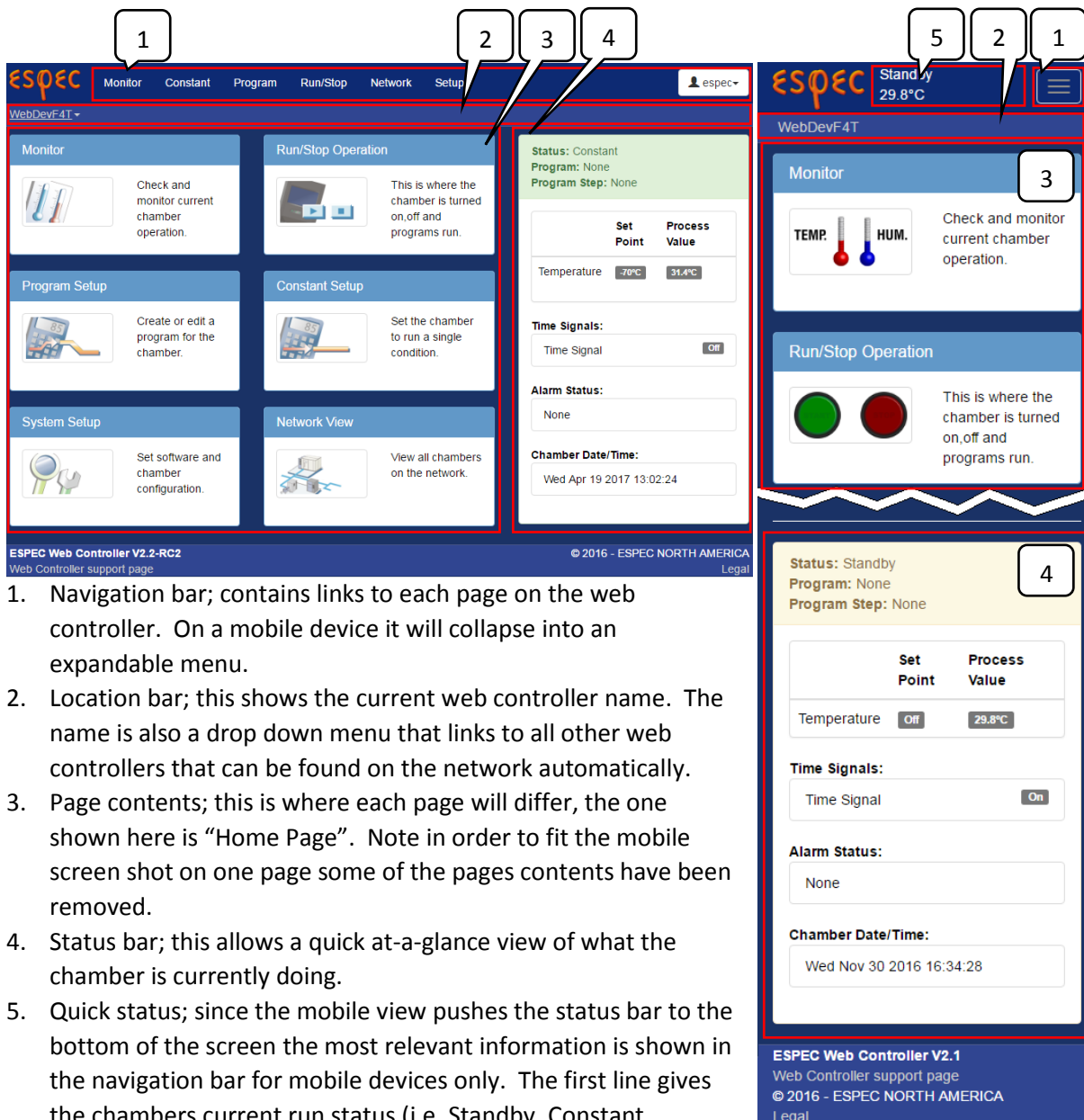
1. Ensure that the web controller is not powered up.
 - a. When the web controller is installed inside a chambers electrical box, turn power off by the disconnecting means (unplug it or switch of the chambers main breaker).
 - b. If the web controller is the external type then simply disconnect the power cord.
2. Connect the web controller to the network via a straight through Ethernet cable, or directly to a computer via a cross over Ethernet cable. Ensure that the correct Ethernet port is used:



3. Apply power to the web controller and chamber (if the web controller is installed into the chamber turning on the chamber's disconnect or plugging the power cord back in is sufficient).
4. Give the web controller (and chamber if applicable) time to boot up, five minutes should be sufficient.
5. Access the web controller's home page, which will redirect to the initial setup wizard when accessed the first time.
 - a. Refer to section 2.0 of this manual for further details when connected to a network.
 - b. If connected directly via a cross over cable the web controller interface is available at (no quotes): "http://192.168.0.83/".
6. The web controller will prompt for a username and password in order to run the setup wizard; use the following (no quotes):
Username: "admin"
Password: "admin"
7. Follow the directions given by the web controller.
 - a. If the web controller was installed into the chamber at the factory the setup wizard will skip the first step for the controller.
 - b. It is highly recommended that the "admin" accounts password is changed when prompted.
 - c. The wizard can be exited at any time by pressing the "Exit Wizard" button located at the bottom of all pages. This is not recommended as all settings will need to be configured manually and a manual reboot may be required.
8. Once the setup is complete, and the web controller has finished rebooting the web controller is ready for use. If the IP address or hostname was changed during setup it may be required to navigate to the new hostname or IP address after the reboot.

4.0 Common Page Elements

A Description of elements common to all pages for both desktop (left) and mobile (right) view.



5.0 Status Bar

The status bar gives the chamber status at a glance. A brief description of each section of the side bar is shown here:







The diagram shows a vertical status bar interface with the following sections and callouts:

- Status: Standby**
Program: None
Program Step: None
Callout: This is the current run mode of the chamber; see the "Status Modes" table below for further details.
- Set Point** and **Process Value**
Temperature: Off 29.7°C
Callout: The current conditions in the chamber. If the conditions are currently being controlled the set point will be shown as well.
- Time Signals:**
Time Signal: On
Callout: This shows the current time signal status.
- Alarm Status:**
None
Callout: All active chamber alarms that may prevent the chamber from running will be listed here.
- Chamber Date/Time:**
Wed Nov 30 2016 16:58:58
Callout: The current date and time of the controller.

Status Modes	
Status	Description
Status: Standby Program: NONE Program Step: NONE	The chamber is currently not running.
Status: Constant Program: NONE Program Step: NONE	The chamber is currently running a constant set point.
Status: Program Running Program: Humidity Program Step: 1	The chamber is currently running a program. The current program is shown, clicking on it will open it in for editing. The current program step is shown.
Status: Alarm Program: NONE Program Step: NONE	The chamber is currently alarmed, this state must be cleared before operation may resume.

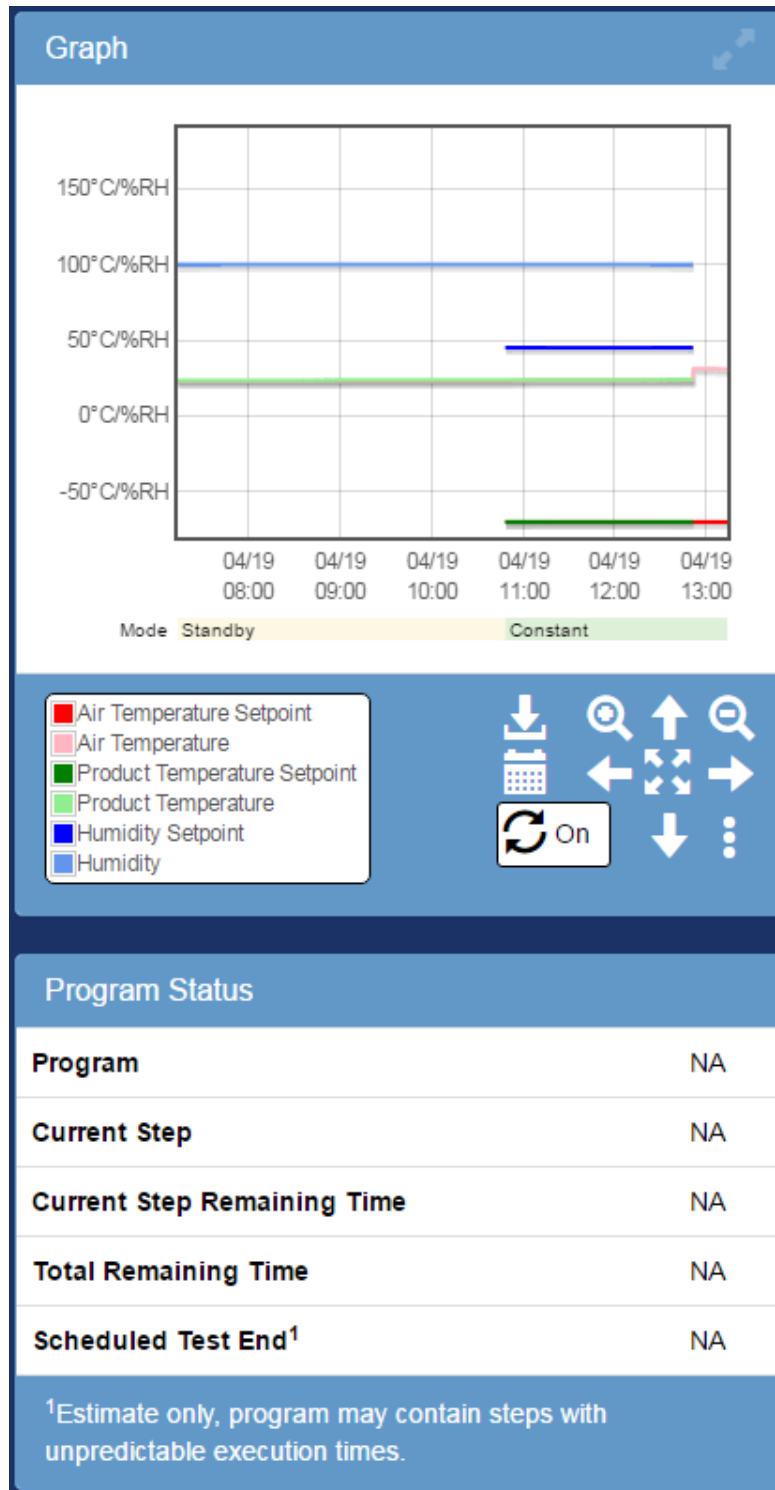
6.0 Home Page

This page provides shortcuts to all other pages that contain the actual functionality. Any user type, as well as guests may access this page.

<h3>Monitor</h3>  <p>Check and monitor current chamber operation.</p>	<h3>Run/Stop Operation</h3>  <p>This is where the chamber is turned on, off and programs run.</p>
<h3>Program Setup</h3>  <p>Create or edit a program for the chamber.</p>	<h3>Constant Setup</h3>  <p>Set the chamber to run a single condition.</p>
<h3>System Setup</h3>  <p>Set software and chamber configuration.</p>	<h3>Network View</h3>  <p>View all chambers on the network.</p>

7.0 Monitor Page

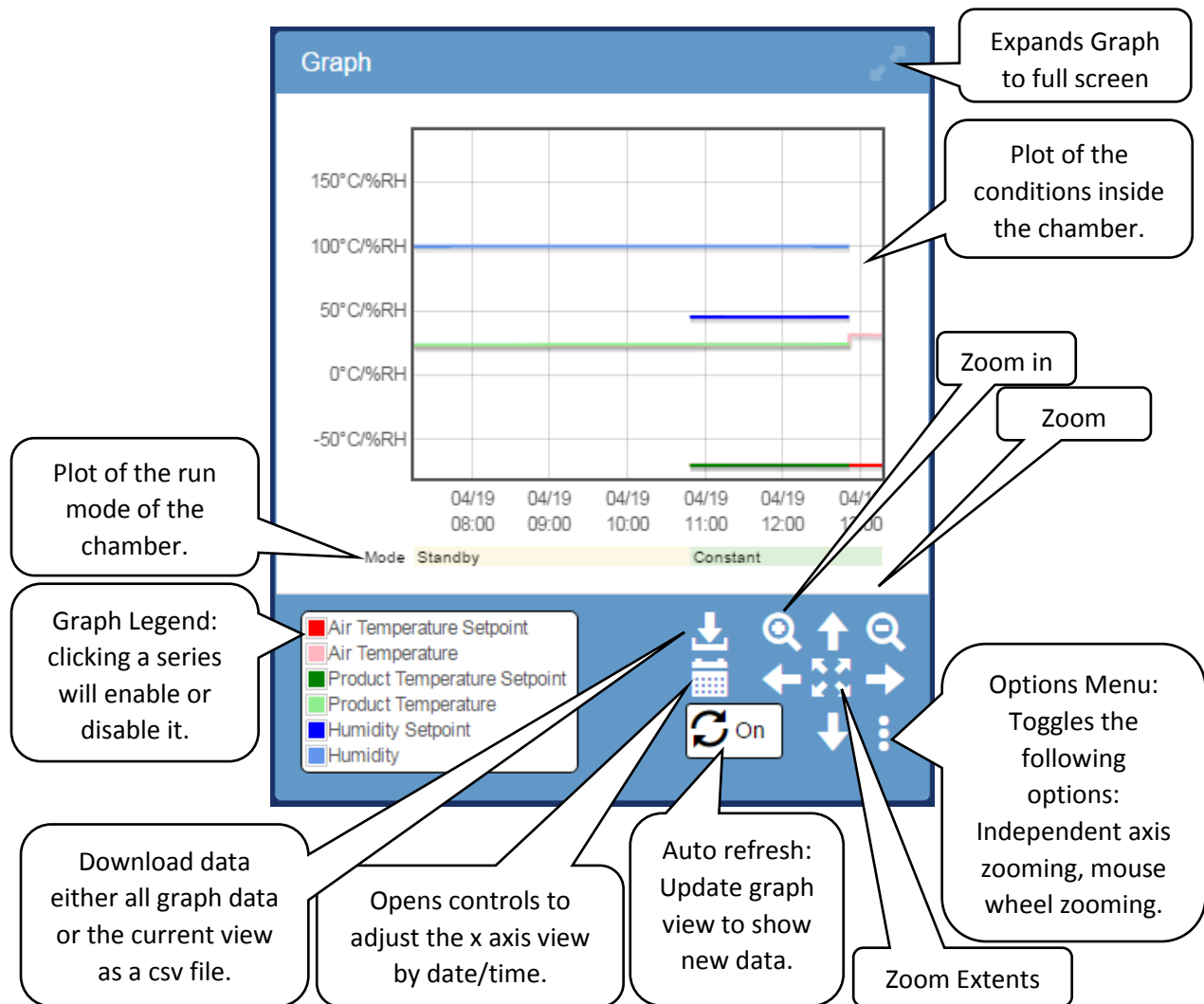
The Monitor page contains two sections of information about the chamber. The top section is a trend graph of the conditions inside chamber and its control mode. The bottom section details the currently running program when the chamber is program mode. Any user type may access this page.



7.1 Graph

The trend graph has two sets of controls; buttons shown on in the graph panel shown below, and controls that can be accessed when using a mouse:

- Left clicking will select the nearest point in time as well as show the value of each series at that time.
- Left clicking and dragging will zoom into the selected area.
- Clicking and dragging the mouse wheel will pan around the view around and load in data as required.
- Scrolling the mouse wheel up/down will zoom in/out centered at the cursor.



7.2 Program Status

The program status contains the details about the current program when the chamber is in program mode.

Program Status	
Program	Humidity
Current Step	1
Current Step Remaining Time	1:00:00
Total Remaining Time	10:00:00
Scheduled Test End¹	Fri Jan 08 2016 22:44:37
¹ Estimate only, program may contain steps with unpredictable execution times.	

The running programs name, clicking it will open it in the program editor.

The current step number of the running program.

The time remaining on the current step (format: HH:MM:SS).

The time remaining on the running program (format: HH:MM:SS).

The estimated program end time.

8.0 Constant Setup Page

This page allows setting of the constant set point and time signals, and refrigeration power (SCP-220/P300 only) for constant mode operation. To change the constant set point; enter the temperature, humidity (if equipped), product control settings (if equipped) and time signal settings then press “Apply”. Further details on each element and its functionality is shown below. Only users of type ‘User’, ‘Technician’, or ‘Administrator’ may access this page.

On the Watlow F4T changing the time signals will effect a running program.

Send settings to the chamber controller.

	Mode	Setpoint	Product Control		
			Enable	+ Deviation	- Deviation
Temperature	On ▾	60 °C	<input type="checkbox"/>	10 °C	-10 °C
Humidity	Off ▾	70 %RH			

Time Signals

Time Signal #1 ☒

Time Signal #2 ☐

Other

Refrigeration Auto ▾

Apply













Humidity Range Chart

Humidity Range Chart will only be visible on a chamber with humidity.

Constant point, only visible if Temperature is 0-100°C (32-212°F).

9.0 Program Setup Page

This page displays all programs currently on the chamber as well as all available slots shown as “EMPTY” (each chamber has 40 program slots). Each slot lists the program name which can be clicked to edit it; as well as controls to download, upload, or delete the program. Only users of type ‘Technician’, or ‘Administrator’ may access this page.

#	Name	Actions
1	Humidity	  
2	BTX-475	  
3	EMPTY	  
4	EMPTY	  

Program slot number.

The program name “EMPTY” denotes no program in this slot.

Download this program.

Upload to this program.

Delete this program.

10.0 Program Edit Page Watlow F4T

This page is where Watlow F4T programs can be viewed and edited. This page is only accessible if the web controller is configured for a Watlow F4T and for users of type 'Technician', or 'Administrator' may access this page.

The screenshot shows the 'Program Edit Page' for a Watlow F4T. The page is divided into three main sections: 'Program Details', 'Program Steps', and 'Program Preview'. Callout 10.1 points to the 'Program Details' section, which includes fields for 'Program Name', 'Log Data', 'Guaranteed Soak Deviation', 'Temperature(°C)', and 'Humidity(%RH)'. Callout 10.2 points to the 'Program Steps' section, which is a table with columns for Step, Step Mode (Jump, Soak, Ramp), Step Duration, Temperature (EN, Set Point, GS), Humidity (EN, Set Point, GS), and Time Signals. Callout 10.3 points to the 'Program Preview' section, which displays a graph of Temperature and Humidity over time.

10.1

10.2

10.3

This is a drop down for navigating to other program slots.

Step	Step Mode			Step Duration (HHH:MM:SS)	Temperature			Humidity			Time Signals
	Jump	Soak	Ramp		EN	Set Point	GS	EN	Set Point	GS	
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="button" value="Off"/>	2:00:00	<input checked="" type="checkbox"/>	50	<input type="checkbox"/>	<input checked="" type="checkbox"/>	60	<input type="checkbox"/>	<input type="button" value="Show"/>
2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="button" value="Off"/>	0:00:00	<input checked="" type="checkbox"/>	0	<input type="checkbox"/>	<input checked="" type="checkbox"/>	10	<input type="checkbox"/>	<input type="button" value="Show"/>
<input type="button" value="End"/>											

Append Step

Download Save To Save #8

Program Preview

Graph showing Temperature (red line) and Humidity (blue line) over time. The x-axis represents time from 1.00 to 3.00. The y-axis represents temperature and humidity values from 0 to 70. The graph shows a step change in both temperature and humidity at 1.00 and 2.00.

To Edit the current program:

1. Enter the program name, guaranteed soak deviation, and data logging settings per section 10.1.
2. Fill in the each program step.
 - a. Select a step mode (if an instant set point change is not desired).
 - b. Enter step duration (not applicable for Jump, Ramp:Rate, or End mode steps).
 - c. Enter the loop details, enabled guarentied soak, set point, etc.
 - d. Enter the time signal settings.
3. Repeate 2 for each step
4. Once the program is compelete there are several options:
 - a. Download: Download the program to the computer as a JSON file.
 - b. Save To: Save the program to a slot any of the slots the chamber has.
 - c. Save #(slot): Save the program to the active slot.

10.1 Program Details

Overall settings for the entire program are set in the first section; element details are shown below.

The screenshot shows the 'Program Details' section with the following fields and callouts:

- Program Name:** A text field containing 'Manual Profile'. Callout: 'Program Name 1-20 characters.'
- Log Data:** A checkbox. Callout: 'Logs data while the program is running if the Watlow F4T has the logging option.'
- Guaranteed Soak Deviation:** A sub-section containing:
 - Temperature(°C):** A text field containing '3'. Callout: 'When a step has Guaranteed Soak the step counter will not run unless the process value is within \pm the deviations'
 - Humidity(%RH):** A text field containing '3'.

10.2 Program Steps

The program steps are edited in the second section; element details are shown below.

The screenshot shows the 'Program Steps' section with a table and several buttons. Callouts explain the following elements:

- Program Step:** Points to the first row of the table.
- Add a new step to the:** Points to the 'Append Step' button.
- Download this program:** Points to the 'Download' button.
- Save to another slot (dropdown):** Points to the 'Save To' dropdown menu.
- Save to this slot:** Points to the 'Save #10' button.

Step	Step Mode			Step Duration (HHH:MM:SS)	Temperature		Humidity			Time Signals
	Jump	Soak	Ramp		EN	Set Point	GS	EN	Set Point	
1	<input type="checkbox"/>	<input type="checkbox"/>	Off	0:00:00	<input checked="" type="checkbox"/>	0	<input type="checkbox"/>	<input type="checkbox"/>	10	<input type="checkbox"/>
End	<input type="checkbox"/>									

Column Description:

- Step:** The rows step number in addition to buttons that will insert a step before the selected step (⊕), or delete the selected step (⊖). On the last step only the option to set the end conditions is available, selecting this will replace the standard parameters with the option to stop the chamber when the program ends as well as set each loops (Temperature/Humidity) mode when the program ends:

The screenshot shows the configuration for the 'End' step (Step 2). It includes a 'Stop Chamber' checkbox, two 'Mode' dropdown menus (both set to 'User'), and a 'Show' button.

- Step Mode:**

- **Jump:** Instead of changing the set point the program will jump to a specified step a specified number of times; selecting this will change the view as shown:

<input checked="" type="checkbox"/>	2	<input checked="" type="checkbox"/>	Target Step	1	Repeat Count	0	Show
-------------------------------------	---	-------------------------------------	-------------	---	--------------	---	------

- **Soak:** Instead of changing the set point the program will maintain the previous set point for a specified “Step Duration”; selecting this will change the view as shown:

Step	Step Mode			Step Duration (HHH:MM:SS)	Temperature		Humidity		Time Signals	
	Jump	Soak	Ramp		EN	Set Point	GS	EN		Set Point
<input checked="" type="checkbox"/> 1 <input checked="" type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1:00:00	<input checked="" type="checkbox"/>		<input type="checkbox"/>	<input checked="" type="checkbox"/>		<input type="checkbox"/>

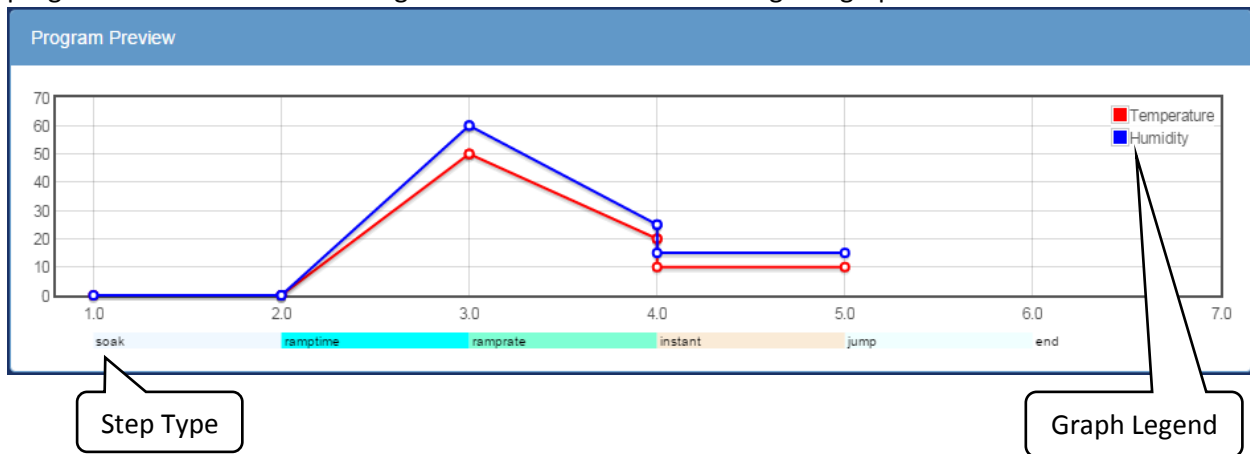
- **Ramp:**
 - Off: The set point will be changed instantly.
 - Time: The set point will be ramped to the new set point over the given duration.
 - Rate: The set point will be ramped at a given rate; selecting this will change the view as shown:

Step	Step Mode			Step Duration (HHH:MM:SS)	Temperature		Humidity		Time Signals	
	Jump	Soak	Ramp		EN	Set Point	GS	EN		Set Point
<input checked="" type="checkbox"/> 1 <input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	Rate		<input checked="" type="checkbox"/>	60	<input type="checkbox"/>	<input checked="" type="checkbox"/>	50	<input type="checkbox"/>
						Rate 5			Rate 5	

- **Step Duration:** The duration of the step in Hours: Minutes: seconds. If an entered time has greater than 60 seconds or minutes the time will be converted to the correct format ie: “90” becomes “0:01:30”, and “90:00” becomes “1:30:00” etc.
- **Temperature, Humidity (or any control loop):** This is a control loop, the following parameters can be set:
 - **EN:** Enable the loop for this step.
 - **Set Point:** The temperature/humidity to go to during this step.
 - **GS:** Enable Guaranteed soak for this step; this prevents the duration timer from counting down until the process value is within +/- the deviation set in the program details section.
 - **Rate:** This parameter is only visible if the step is set to have a Ramp:Rate; it specifies the rate at which the working set point will change in order to achieve the specified set point.
 - **Mode:** This parameter is only visible if the final steps end checkbox is selected; it specifies what each loop (Temperature, Humidity) will do when a program ends.
 - User: Run the constant set point.
 - Hold: Hold the last set point that the program was at.
 - Off: Disable the loop. This should not be used as the loop will need to be manually re-enabled.
- **Time Signals:** This button will show the settings for each available time signal.
 - NC: No change; do not change the state of this time signal.
 - On: Turn the time signal on.
 - Off: Turn the time signal off.

10.3 Program Preview

The current program is plotted at the bottom of the page. Note that the conditions prior to starting a program are assumed to be 0 degrees and 0%RH when rendering this graph.



11.0 Program Edit Page Watlow F4

This page is where Watlow F4 programs can be viewed and edited. This page is only accessible if the web controller is configured for a Watlow F4 and for users of type 'Technician', or 'Administrator' may access this page.

The screenshot shows the 'WebDevF4T Program Editor #1' interface. It is divided into three main sections: 'Program Details', 'Program Steps', and 'Program Preview'. Callout 10 points to the 'Program Details' section, which contains a 'Program Name' field with the text 'PROFILE'. Callout 10 points to the 'Program Steps' section, which contains a table with two steps: 'Soak' and 'End'. Callout 10 points to the 'Program Preview' section, which contains a line graph showing temperature and humidity over time. A callout bubble on the right side of the screenshot states: 'This is a drop down for navigating to other program slots'.

10. Program Details

Program Name

PROFILE

10. Program Steps

Step	Step Type	Waits	Step Duration (HHH:MM:SS)	Temperature				Humidity				Time Signals
				EN	Set Point	GS	PID	EN	Set Point	GS	PID	
1	Soak	None	0:00:00	<input checked="" type="checkbox"/>	Soak	<input type="checkbox"/>	1	<input checked="" type="checkbox"/>	Soak	<input type="checkbox"/>	6	All Off
2	End	End Mode Hold		<input checked="" type="checkbox"/>	0	<input type="checkbox"/>		<input checked="" type="checkbox"/>	0	<input type="checkbox"/>		

Append Step

Download Save To Save #1

10. Program Preview

1.0
0.5
0.0
-0.5
-1.0

1.00 2.00 3.00

soak end

Temperature Humidity

11.1 Program Details

This section is where the program name may be entered.

The screenshot shows the 'Program Details' section of the interface. It contains a 'Program Name' label and a text input field with the text 'PROFILE'.

Program Details

Program Name

PROFILE

11.2 Program Steps

The program steps are edited in the second section; element details are shown below.

The screenshot shows the 'Program Steps' interface. It features a table with columns for Step, Step Type, Waits, Step Duration, Temperature (EN, Set Point, GS, PID), Humidity (EN, Set Point, GS, PID), and Time Signals. The first step is numbered 1 and has an 'End' type. Below the table is an 'Append Step' button. At the bottom right are 'Download', 'Save To' (a dropdown menu), and 'Save #1' buttons. Callouts point to these elements with the following descriptions:

- Program Step:** Points to the first step in the table.
- Add a new step to the**: Points to the 'Append Step' button.
- Download this program**: Points to the 'Download' button.
- Save to another slot (dropdown)**: Points to the 'Save To' dropdown menu.
- Save to this slot**: Points to the 'Save #1' button.

Column Descriptions

- **Step:** The rows step number in addition to buttons that will insert a step before the selected step (+), or delete the selected step (-).
- **Step Mode:**
 - **End:** All programs must have an end step, this tells the controller what to do when the program ends. There are four options.

Step	Step Type	Waits	Step Duration (HHH:MM:SS)	Temperature				Humidity				Time Signals
				EN	Set Point	GS	PID	EN	Set Point	GS	PID	
1	End		End Mode Hold	<input checked="" type="checkbox"/>	0	<input type="checkbox"/>		<input checked="" type="checkbox"/>	0	<input type="checkbox"/>		

- **Hold:** Continue to operate with the current control parameters.
- **Control Off:** Disable the control loops.
- **All Off:** Disable all outputs (control loops and time signals)
- **Constant:** Run the constant control loop set points.

- **Autostart:** Set this program to wait until a specified time to run.

1	Autostart	Start By	Day of the Week	Start Day	Every Day	Start Time	0:00:00
---	-----------	----------	-----------------	-----------	-----------	------------	---------

- **Ramp Time:** Change the control loops set points gradually over a specified time interval.

Step	Step Type	Waits	Step Duration (HHH:MM:SS)	Temperature				Humidity				Time Signals
				EN	Set Point	GS	PID	EN	Set Point	GS	PID	
1	Ramp Ti	None	0:00:00	<input checked="" type="checkbox"/>	0	<input type="checkbox"/>	1	<input checked="" type="checkbox"/>	0	<input type="checkbox"/>	6	All Off

- **Ramp Rate:** Change the control loop set point at a specified rate. This is only available with single loop controllers such as temperature only chambers.

Step	Step Type	Waits	Step Duration (HHH:MM:SS)	Temperature				Rate	GS	PID	Time Signals
				EN	Set Point						
1	Ramp Rat	None		<input checked="" type="checkbox"/>	0			0	<input type="checkbox"/>	1	All Off

- **Jump:** Instead of changing the set point the program will jump to a specified step a specified number of times; selecting this will change the view as shown:

2	Jump	Profile	This Profile	Step	1	Repeat Count	0
---	------	---------	--------------	------	---	--------------	---

- **Soak:** Instead of changing the set point the program will maintain the previous set point for a specified “Step Duration”; selecting this will change the view as shown:

Step	Step Type	Waits	Step Duration (HHH:MM:SS)	Temperature				Humidity				Time Signals
				EN	Set Point	GS	PID	EN	Set Point	GS	PID	
<div><div>+</div>1<div>-</div></div>	Soak ▾	None	0:00:00	<input checked="" type="checkbox"/>	Soak	<input type="checkbox"/>	1 ▾	<input checked="" type="checkbox"/>	Soak	<input type="checkbox"/>	6 ▾	All Off

- **Waits:** If set this step will wait until a specified condition is met before executing. These conditions may be a specific analog value or a specific state on one of the digital inputs (when they are configured as wait events).

Waits for Step #1

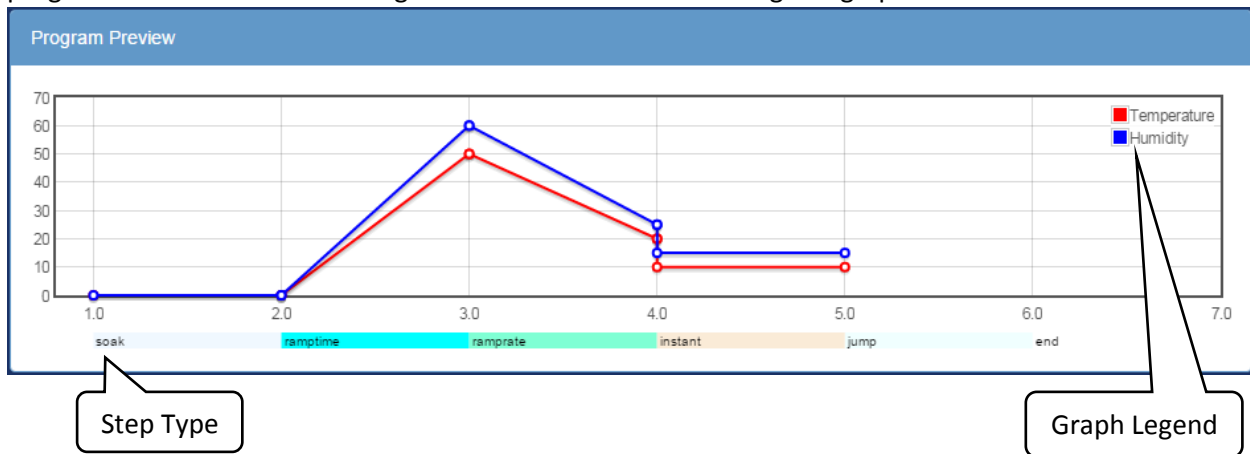
	Enable	Value
Step Waits	<input checked="" type="checkbox"/>	
Digital #1	<input type="checkbox"/>	Off ▼
Analog #1	<input type="checkbox"/>	0
Analog #2	<input type="checkbox"/>	0
Analog #3	<input type="checkbox"/>	0

OK

- **Step Duration:** The duration of the step in Hours: Minutes: seconds. If an entered time has greater than 60 seconds or minutes the time will be converted to the correct format ie: “90” becomes “0:01:30”, and “90:00” becomes “1:30:00” etc.
- **Temperature, Humidity (or any control loop):** This is a control loop, the following parameters can be set:
 - **EN:** Enable the loop for this step.
 - **Set Point:** The temperature/humidity to go to during this step.
 - **GS:** Enable Guaranteed soak for this step; this prevents the duration timer from counting down until the process value is within +/- the deviation set on the controller.
 - **Rate:** The rate at which the working set point will change in order to achieve the specified set point. This is only available with single loop controllers such as temperature only chambers.
 - **PID:** This is the PID set that will be used to achieve the desired set point.
- **Time Signals:** This button will show the settings for each available time signal.

11.3 Program Preview

The current program is plotted at the bottom of the page. Note that the conditions prior to starting a program are assumed to be 0 degrees and 0%RH when rendering this graph.



12.0 Program Edit Page P300/SCP-220

This page is where P300/SCP-220 programs can be viewed and edited. This page is only accessible if the web controller is configured for a P300/SCP-220 and for users of type 'Technician', or 'Administrator' may access this page.

The screenshot shows the 'Program Editor #1' interface. Callout 12.1 points to the 'Program Details' section, which includes a 'Program Name' field (containing 'TEST'), an 'End Mode' dropdown (set to 'Off'), and a 'Next Program' dropdown (set to '1:TEST'). Below these are three expandable sections: 'Temperature Details', 'Humidity Details', and 'Counter Details'. Callout 12.2 points to the 'Program Steps' section, which contains a table for defining program steps. Callout 12.3 points to the 'Program Preview' section, which displays a graph of Temperature (red line) and Humidity (blue line) over time.

12.1 Program Details

Program Name: TEST End Mode: Off Next Program: 1:TEST

Temperature Details
Humidity Details
Counter Details

12.2 Program Steps

Step	Duration (HH:MM)	Soak Ctrl	Temperature		Product Temp. Ctrl		Humidity		Refrig.	Time Signals	Counter			
			Set Point	Ramp	EN	+ Dev	- Dev	EN			Set Point	Ramp	A	B
1	1:00	<input type="checkbox"/>	0	<input type="checkbox"/>	<input type="checkbox"/>	0	0	<input type="checkbox"/>	0	<input type="checkbox"/>	Auto	All Off	<input type="checkbox"/>	<input type="checkbox"/>

Append Step

Download Save To Save #1

12.3 Program Preview

Graph showing Temperature (red line) and Humidity (blue line) over time. The y-axis ranges from -1.0 to 1.0, and the x-axis ranges from 1 to 2.

To Edit the current program:

1. Enter the program name, guaranteed soak deviation, and data logging settings per section 10.1.
2. Fill in the each program step.
 - a. Select a step mode (if an instant set point change is not desired).
 - b. Enter step duration (not applicable for Jump, Ramp:Rate, or End mode steps).
 - c. Enter the loop details, enabled guaranteed soak, set point, etc.
 - d. Enter the time signal settings.
3. Repeat 2 for each step
4. Once the program is complete there are several options:
 - a. Download: Download the program to the computer as a JSON file.
 - b. Save To: Save the program to a slot any of the slots the chamber has.
 - c. Save #(slot): Save the program to the active slot.

12.1 Program Details

This section allows the user to setup a program name, as well as specify what the chamber will do when the program has finished execution. The following execution modes are available:

- **Off:** Turn the chamber off.
- **Start constant mode:** Run the first constant mode.
- **Hold last step:** Hold the set point(s), time signal(s) and refrigeration settings from the last step executed.
- **Start Next Program:** Start the next program that is specified by the Next program drop down menu.
- **Standby** (P300 only): Stop operation but leave the chamber display on.

Program Details

Program Name

TEST

End Mode

Off

Next Program

1:TEST

Temperature Details

Humidity Details

Counter Details

12.1.1 Temperature/Humidity Details

Only present on P300 controllers. This section provides settings for the allowable range of operation of this program as well as how the controller will behave when the first program step contains a ramp.

Temperature Details

Abs. High (°C)

190

Abs. Low (°C)

-80

Ramp Start Mode

Off

Ramp Start Setpoint (°C)

0

Notes:

- **Abs. High:** The high limit of the chamber while this program is running.
- **Abs. Low:** The low limit of the chamber while this program is running.
- **Ramp Start Mode:** If setpoint ramping is enabled for the first step of the program do the selected action
 - **Off:** Do not ramp to the setpoint for step #1.
 - **Set Point:** Ramp starting from the setpoint specified in this details section.
 - **Process Value:** Ramp starting from the process value of the chamber when the program was started.
- **Ramp Start Setpoint:** The setpoint used when "Set Point" is selected for "Ramp Start Mode".

12.1.2 Counter Details

This section sets up the counters A & B which can be used to make a set number of steps repeat a set number of times. To use it enter the start step (bottom left) end step (bottom right) and desired number of cycles (top center). These settings may also be configured in the program steps section as draggable arrows.

Counter Details

Counter A

↙

1

↖

1

→

2

Counter B

↙

Cycles

↖

Start Step

→

End Step

Notes:

- Each counter may be used to execute a range of steps a set number of times, they may be nested but they may not cross, the counters/section will turn red when invalid settings are entered.
- Field description:
 - Cycles (Top Center):** The number of times to run the steps (note the actual number of times the steps will be executed is this plus one).
 - Start Step (Lower Left):** The first step in the set.
 - End Step (Lower Right):** The last step in the set, go to the start step after this unless the specified number of cycles have been run.

12.2 Program Steps

The program steps are edited in the second section; element details are shown below.

Program Steps

Step	Duration (HH:MM)	Soak Ctrl	Temperature		Product Temp. Ctrl			Humidity			Refrig.	Time Signals	Counter	
			Set Point	Ramp	EN	+ Dev	- Dev	EN	Set Point	Ramp			A	B
1	1:00		0			0	0		0		Auto	All Off	1	Off
2	1:00		10			0	0		0		Auto	All Off		

Append Step

Download
Save To
Save #1

Program Step

Add a new step to the

Download this program

Save to another slot (dropdown)

Save to this slot

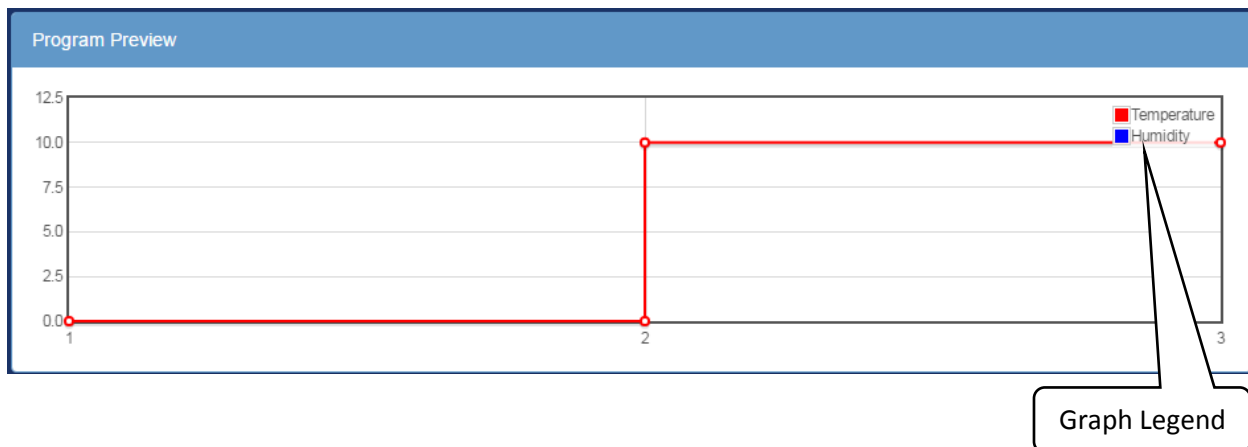
Columns Description:

- Step:** The rows step number in addition to buttons that will insert a step before the selected step (+), or delete the selected step (-).
- Duration:** The duration of the step in Hours: Minutes. If an entered time has greater than 60 minutes the time will be converted to the correct format ie: "90" becomes "01:30" etc.

- **Soak Ctrl:** When soak control is enabled the step will wait until the setpoint(s) have been attained before the duration counter starts to count down.
- **Temperature:** The temperature control loop settings.
 - **Set Point:** The temperature to go to during this step
 - **Ramp:** When enabled the set point will be gradually changed from the previous steps set point to this steps set point over the duration of the step. When disabled the set point will be set immediately go to this steps set point when the step begins.
- **Product Temp. Ctrl (Optional):** Control the product temperature not the air temperature.
 - **EN:** Enable or disable product temperature control.
 - **+ Dev:** The allowable positive deviation between the product and air temperatures (must be positive).
 - **– Dev:** The allowable negative deviation between the product and air temperatures (must be negative).
- **Humidity (Optional):** The humidity control loop settings.
 - **EN:** Enable or disable humidity control for this program step.
 - **Set Point:** The humidity set point for this step.
 - **Ramp:** When enabled the set point will be gradually changed from the previous steps set point to this steps set point over the duration of the step. When disabled the set point will be set immediately go to this steps set point when the step begins.
- **Refrig:** Configure how the refrigeration system will behave during this step. It can be setup for automatic cooling power, a manual cooling power percentage, or completely disabled.
- **Time Signals:** Turn each time signal on or off for each step.
- **Counter:** The counter is used to repeat a specified number of steps. Both counter A and counter B can be set by enabling the check box in their respective column then dragging the start(◀) and end(▶) arrows to the desired step. The counter (number of times to repeat the steps can be adjusted in the text box in each column.

12.3 Program Preview

The current program is plotted at the bottom of the page. Note that the conditions prior to starting a program are assumed to be 0 degrees and 0%RH when rendering this graph.



13.0 Run/Stop Page

The chamber may be started, stopped, and programs run from this page. Only users of type 'User', 'Technician', or 'Administrator' may access this page.

13.1 Section Description

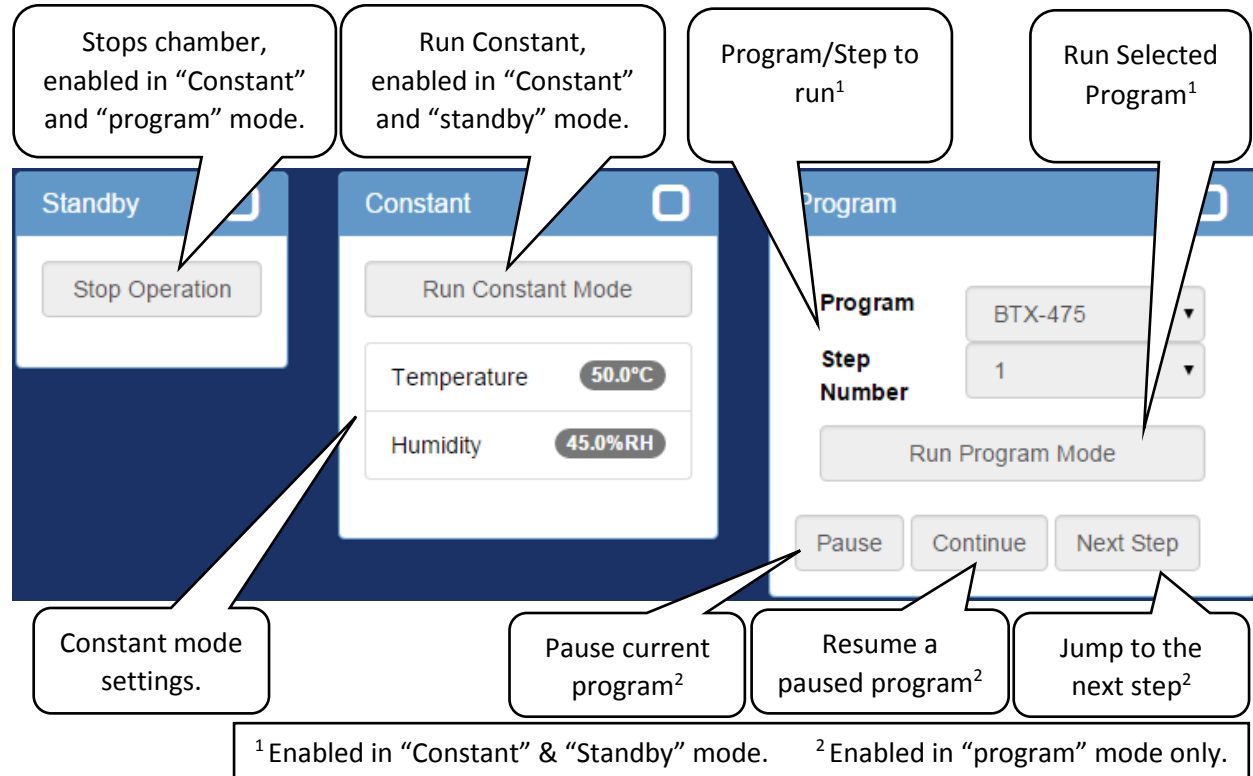
A description of what each section means, and how to tell if it is active or not is given below.

The screenshot displays the Run/Stop page interface with the following components and callouts:

- Alarm Section:** A red header bar labeled "Alarm" with a red checkmark icon. A callout states: "Alarm Mode: the chamber has an active alarm. (Only visible when there is an active alarm.)". Below the header, a message reads: "The chamber cannot run any mode until alarms are cleared at the chambers user interface." A callout points to the checkmark icon, stating: "Active mode checkbox."
- Standby Mode:** A blue header bar labeled "Standby" with an unchecked checkbox. A callout points to the checkbox, stating: "In-Active mode checkbox." Below the header is a "Stop Operation" button. A callout at the bottom states: "Standby Mode: the chamber is not currently running."
- Constant Mode:** A blue header bar labeled "Constant" with an unchecked checkbox. Below the header is a "Run Constant Mode" button. Underneath are two input fields: "Temperature" set to "50.0°C" and "Humidity" set to "45.0%RH". A callout at the bottom states: "Constant Mode: the chamber is running the constant set point."
- Program Mode:** A blue header bar labeled "Program" with an unchecked checkbox. Below the header are two dropdown menus: "Program" (set to "BTX-475") and "Step Number" (set to "1"). Below these is a "Run Program Mode" button. At the bottom are three buttons: "Pause", "Continue", and "Next Step". A callout at the bottom states: "Program Mode: the chamber is running the program shown."

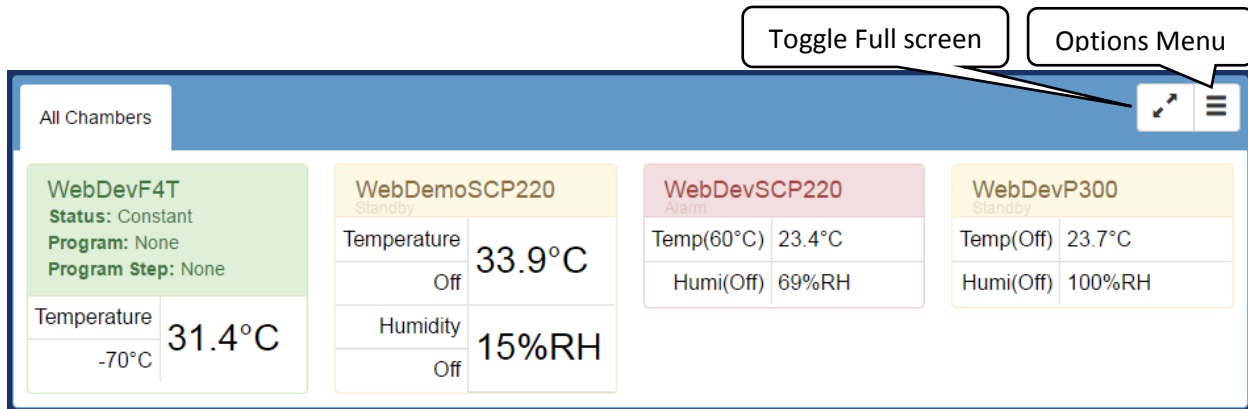
13.2 Mode Controls

An overview of the controls functions and when they are enabled or disabled is given below.



14.0 Network Page

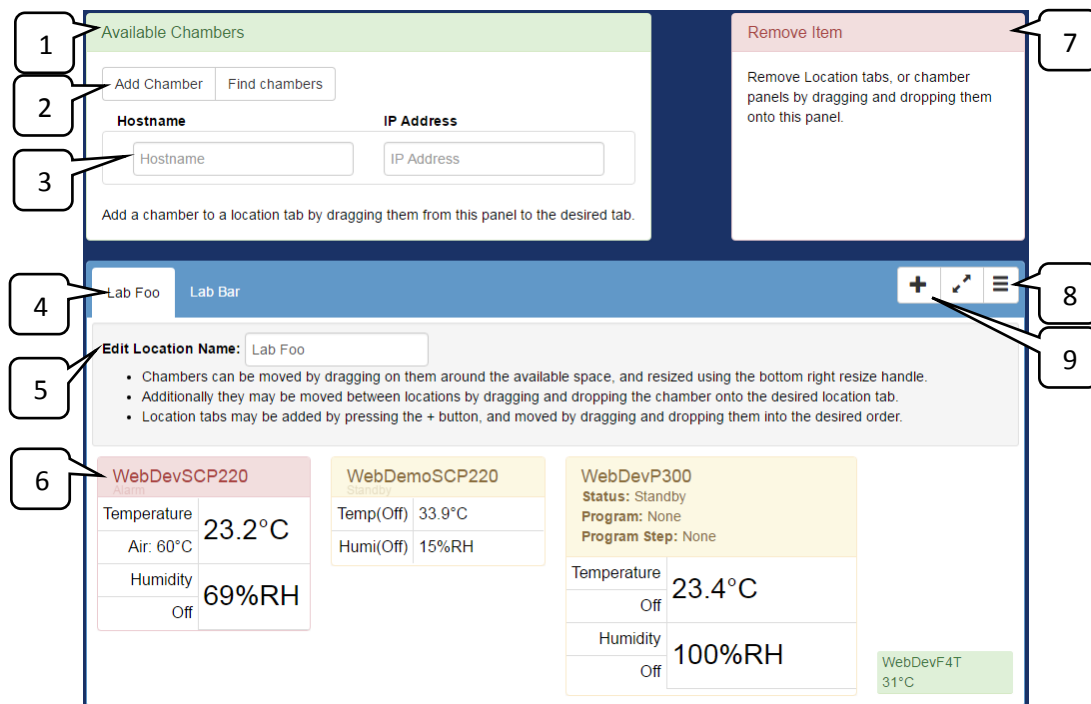
This page shows the status of available chambers on the local network.



This screen defaults to showing all chambers that it can find that have a web controller with firmware version 2.1.X and newer. If any change are made to the layout and saved then the page will load the saved configuration instead.

14.1 Modify Layout

By selecting “Enable Layout Editing” the page will change to allow the various elements to be edited; the functions of each element are as follows.



1. Available Chambers: This is a list of chambers that may be added to the interface.
2. “Add Chamber” & “Find Chambers” buttons:
 - a. “Add Chamber”: This will add a new entry to the list of available chambers; this is used for adding a chamber manually by Hostname & IP Address
 - b. “Find chambers”: This will try and find all chambers on the local network using MDNS (multicast domain name servers).

3. This is the list of available chambers to add to the interface. To add them to the interface drag the desired chamber (row) to the desired location tab (item #4) or remove it by dragging it to the remove Item panel (item #7).
4. This is a list of available locations; chambers (items #3&6) may be sorted by dragging it onto the desired location. The locations may be reordered by dragging them into the desired order, or removed by dragging them onto the remove item panel (item #7).
5. "Edit Location Name": This field allows a location tabs name to be changed.
6. These are the chamber status displays, they can be interacted with the following ways:
 - a. Resizing: When the mouse is hovered over a chamber display a resize icon will be displayed in the bottom right of the panel; by clicking and dragging this icon the panel may be resized. The size of the panel affects what information is displayed for each chamber.
 - b. Dragging: When the chamber status display is clicked and dragged it may be moved around within its location tab, dragged between location tabs (item #4) and deleted by dragging it into the remove item panel (item #7).
7. This is where draggable items may be dragged to remove them from the page.
8. Options menu:
 - a. "Save Layout Changes" will save the current layout to the server so that the next time a user visits this page the current view is shown.
 - b. "Revert Layout Changes" will discard the changes made by reloading the page.
9. This will add a new location tab (item #4).

15.0 Setup Page

An administrator account can update various web controller settings on this page. This section is divided into a subsection for each section on the web controller itself.

Hostname & Network Configuration
Alarm Recipients & E-Mail Server Settings
Logging Configuration
Firmware Update
Time Signal Names
REST API/TCP Forwarder Configuration
User Account Management
Set Chamber Date/Time
Chamber Interface Configuration
Reboot Web Controller

15.1 Hostname & Network Configuration

View and configure the web controller's network connection and host name.

Hostname & Network Configuration

Hostname	<input type="text" value="EspecWebDev"/>
DHCP	<input checked="" type="checkbox"/>
IP Address	<input type="text" value="10.30.100.129"/>
Netmask	<input type="text" value="255.255.0.0"/>
Gateway	<input type="text" value="10.30.0.1"/>
DNS 1	<input type="text" value="10.30.30.21"/>
DNS 2	<input type="text"/>

Notes:

- All changes excluding the "Hostname" take effect immediately.
- A reboot may be required for the new "Hostname" to resolve.
- **MAC Address:** b8:27:eb:89:4d:67

Apply

Hostname: The hostname is used for windows networks when it is 15 characters or less. A windows computer may then access the web controller via `http://"hostname"/`

Linux computers, Apple devices and windows computers with bonjour may access the web controller via `http://"hostname".local`

Network: DHCP is used by default, when enabled the current IP address, netmask, gateway, and DNS servers is shown here.

If DHCP is not enabled these fields will set up the static IP, netmask, gateway, and DNS servers.

15.2 Alarm Recipients & E-Mail Server Settings

Setup the email server, and email addresses to send alarm emails to. Note that when updating the alert addresses only; the SMTP password is not required.

The screenshot shows a web form titled "Alarm Recipients & E-Mail Server Settings". It contains several input fields and checkboxes. Callouts point to specific fields with explanatory text:

- SMTP Host:** smtp.gmail.com. Callout: "SMTP server and SMTP port to send alarm emails with."
- SMTP Port:** 587. Callout: "Send the alarm email as this address."
- Send as:** chamber_controller@espec.com. Callout: "The server requires login credentials."
- Require Authentication:** Checked checkbox. Callout: "The server requires SSL/TLS encryption."
- Require SSL/TLS:** Unchecked checkbox. Callout: "The login credentials for the server."
- SMTP User:** wctest@espec.com. Callout: "The recipients of the alarm alert emails separated by a new line each."
- SMTP Password:** (Empty field). Callout: "The recipients of the alarm alert emails separated by a new line each."
- Alert Addresses:** mmetzler@espec.com. Callout: "The recipients of the alarm alert emails separated by a new line each."

Below the form is a "Notes" section with the following text:

- Applying changes will send a test email to all recipients on the list.
- If the server says the email(s) were sent correctly each recipient must confirm that the email was received.
- Separate "Alert Addresses" with a new line.
- When updating only the "Alert Addresses" the "SMTP Password" is not required.

An "Apply" button is located at the bottom right of the form.

15.3 Logging Configuration

In this section manages the web controller's data logging.

1. To update the sample frequency enter a new value between 10-3600 seconds and press apply. After receiving the green success response restart the web controller via the "Reboot Web Controller" button at the bottom of the page.
2. To clear the data log press the "Clear Log" button.

The screenshot shows a web form titled "Logging Configuration". It contains a single input field for "Sample Frequency" with the value "10". Below the form is a "Notes" section with the following text:

- Sample Frequency is in Seconds.
- Sample Frequency must at least 10 Seconds
- Sample Frequency cannot be larger than 3600 Seconds (10 minutes)
- Sample Frequency will not be applied until after a restart

At the bottom right of the form are two buttons: "Clear Log" and "Apply".

15.4 Firmware Update

Upload a firmware update to the web controller. The web controller will reject all packages not signed by Espec North America.

Firmware Update

Update File (.deb)

Choose File No file chosen

Notes:

- Firmware updates may take a few minutes.
- Firmware updates will automatically restart the chamber if successful.

Apply

15.5 Time Signal Names

This section will allow custom names to be applied to each time signal.

Time Signal Names

Controller Id	Time Signal #	Name
1	1	Test Signal #1

Notes:

- Changes the display name for a chamber time signal.

Apply

15.6 REST API/TCP Forwarder Configuration

This section will allow the security of the REST API to be adjusted as well as enabling/disabling the TCP Forwarder.

REST API/TCP Forwarder Configuration

Rest API Off

TCP Forwarder Off

Notes:

- Leave both interfaces disabled if they will not be used.
- Rest API:** Authentication is recommended, however to test the API by a web browser "No Authentication" may be needed. [Click here to browse the API...](#)
- TCP Forwarder:** This provides direct TCP access to the controllers communication interface. Authentication cannot be provided for this interface. A reboot must be performed to enable/re-enable this feature.

Apply

- REST API: This allows for a standard universal way to interact with the web controller & chamber, see section 16.1 for documentation. It supports three security modes:
 - Off: Do not allow any access.
 - No Authentication: Allow all access.
 - HTTP Basic Authentication: Use HTTPs built in basic authentication.
- TCP Forwarder: This allows direct access to the chamber controller through the web controller. See section 16.2 for documentation.

15.6 User Account Management

This section will allow an administrator to add, remove, or modify the password of the web controller's login credentials. The apply button is only used to update passwords.

User Name	Password	Confirm Password	Type	
admin	Password	Confirm Password	Administrator	✖
tech	Password	Confirm Password	Technician	✖
user	Password	Confirm Password	User	✖
User Name	Password	Confirm Password	User	+

Notes:

- The remove(✖) button will delete the account immediately.
- To add an account first enter the account settings then press the Add(+) button.
- **Account Types:**
 - **Guest:** A guest (not logged in) may only access the "Monitor" page.
 - **User:** This account type may access every page except "Program Setup" and "Setup".
 - **Technician:** This account type can access every page except the "Setup".
 - **Administrator:** This account type has full control of all settings.

Apply

1. Adding or removing a user takes effect as soon as the add/remove button is clicked:
 - 1.1. To add an account enter the username, password, confirmation password, use type on the last line and press the add (+) button.
 - 1.2. To remove a user simply click the remove (✖) button.
2. To update a user's password enter the new password/confirmation password for that user and press the apply button. More than one user password may be updated at a time.

15.7 Set Chamber Date/Time

The date and time can be set by pressing the "Set to current date and time" button. Note that doing so may cause gaps or overlaps in the data being logged by the web controller.

15.8 Chamber Interface Configuration

This is where the web controller is setup to communicate with the attached chamber.

- The “Quick Chamber Configuration” allows the configuration to be selected by entering specific parts of the model number as well as the included options.
- The “Configuration File” is used to upload and download custom configurations that cannot be made using the “Quick Chamber Configuration.”

Chamber Interface Configuration

Quick Chamber Configuration

- Use the model map to help fillout the form below, the bold fields are the only ones required to configure the web controller.
- The map will update to reflect the correct format for the choosen model line, not the selected values.
- The controller type will default to the standard controller for the selected Model, only change it if the chamber was ordered specifically with a different controller.

Model Map:
EPL - 4 H
Chamber Size
Type
Model

Model ES: Platinous Sterling
Type L/X: Temperature & Humidity
Controller C: Espec SCP-220
Options

- ☐ DAP: Dry Air Purge
- ☐ LN2: Liquid Nitrogen Boost Cooling
- ☐ LH: Low Humidity Control
- ☐ LHU: Ultra Low Humidity Control
- ☒ PTCON: Product Temperature Control
- ☐ TS6: Six Extra Time Signals

Notes:

- **Warning:** These settings were either set by the factory or during the setup wizard, unless instructed otherwise do not change them.

Apply

Configuration File

Upload Download

16.0 Programming Interfaces

The web controller provides several interfaces for other software to read/write the parameters of the chamber, these are documented here.

16.1 REST API

The REST API may be browsed by disabling authentication and navigating to “/api/v1.0/” and following the various uri’s given at each address.

16.2 TCP Forwarder

This feature allows a user to connect directly to the controller through the web server. As each controller has its own interface they must be described separately.

16.2.1 Watlow F4T, F4S, and F4D

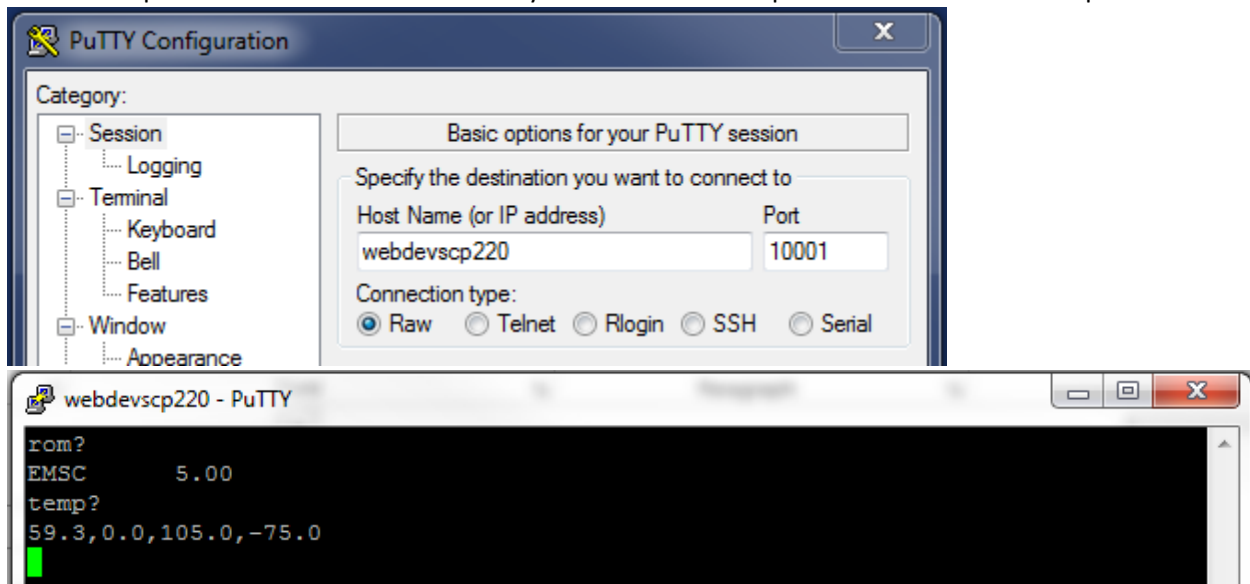
The interfaces protocol provided for the Watlow F4T is MODBUS TCP on port 502. Due to slow performance it is not advised to use the Modbus TCP interface on the web controller but to use the Watlow F4T’s own MODBUS TCP interface.

16.2.2 P300/SCP-220

The TCP forwarder listens for a raw TCP stream on port 10001, and expects the protocol described below: (Note: This is a brief overview, see "P300 or SCP-220 Controller Communications Option Manual" for full details.)

1. The Command data format will be as follows: [command data][delimiter]
 - a. Where [command data] is any command found in the "P300 or SCP-220 Controller Communications Option Manual".
 - b. Where [delimiter] is "CRLF" ie: a carriage return character followed by a line feed character.
2. Each command will return a Response in the following format: [response data][delimiter]
 - a. Where [response data] is one of the following:
 - i. If the issued command queried for data it will return the data in the format described in the "P300 or SCP-220 Controller Communications Option Manual".
 - ii. If the issued command set a parameter in the controller it will return "OK: [command data]" where [command data] is the command that prompted the response.
 - iii. If there was an error executing the command the controller will return "NA: [error message]". Error messages and there meanings are listed in the "P300 or SCP-220 Controller Communications Option Manual". In addition to the error messages listed in the manual this interface also adds the error message "NA: SERIAL TIMEOUT" when the chamber Controller takes too long to respond to the command sent
 - b. Where [delimiter] is "CRLF" ie: a carriage return character followed by a line feed character.
3. The interface will timeout after one hour of no activity.

As an example of communication PuTTY may be used when setup for a raw connection on port 10001:



Web Controller for Software v2.2

Instruction Manual:

Orig: 1.00: January 7, 2016
Rev: 1.01: November 30, 2016
Rev: 1.02: February 27, 2017
Rev: 1.03: April 20, 2017

Edited and Published by:

ESPEC North America
4141 Central Parkway
Hudsonville, MI 49426
Telephone: 616-896-6100
Facsimile: 616-896-6150